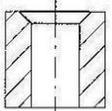
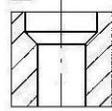


TO BE SPECIFIED BY CUSTOMER

Material to be machined: <input type="checkbox"/> brass <input type="checkbox"/> aluminium <input type="checkbox"/> cast iron	Point type <input type="checkbox"/> relieved cone <input type="checkbox"/> 4-facet ground
Shank type HA (K) <input type="checkbox"/> straight HE (K) <input type="checkbox"/> whistle notch HB (K) <input type="checkbox"/> weldon	Flute form <input type="checkbox"/> GG Cast iron <input type="checkbox"/> ALU Aluminium
Internal coolant <input type="checkbox"/> with IC <input type="checkbox"/> no IC <input type="checkbox"/> minimum lubrication	Coating <input type="checkbox"/> Tin <input type="checkbox"/> TiAlN <input type="checkbox"/> Uncoated
Borehole <input type="checkbox"/> through hole <input type="checkbox"/> blind hole	Added specifications:
Kind of machining <input type="checkbox"/>  <input type="checkbox"/> 	Quantity: <input type="text"/> off
Customer approval signature _____	

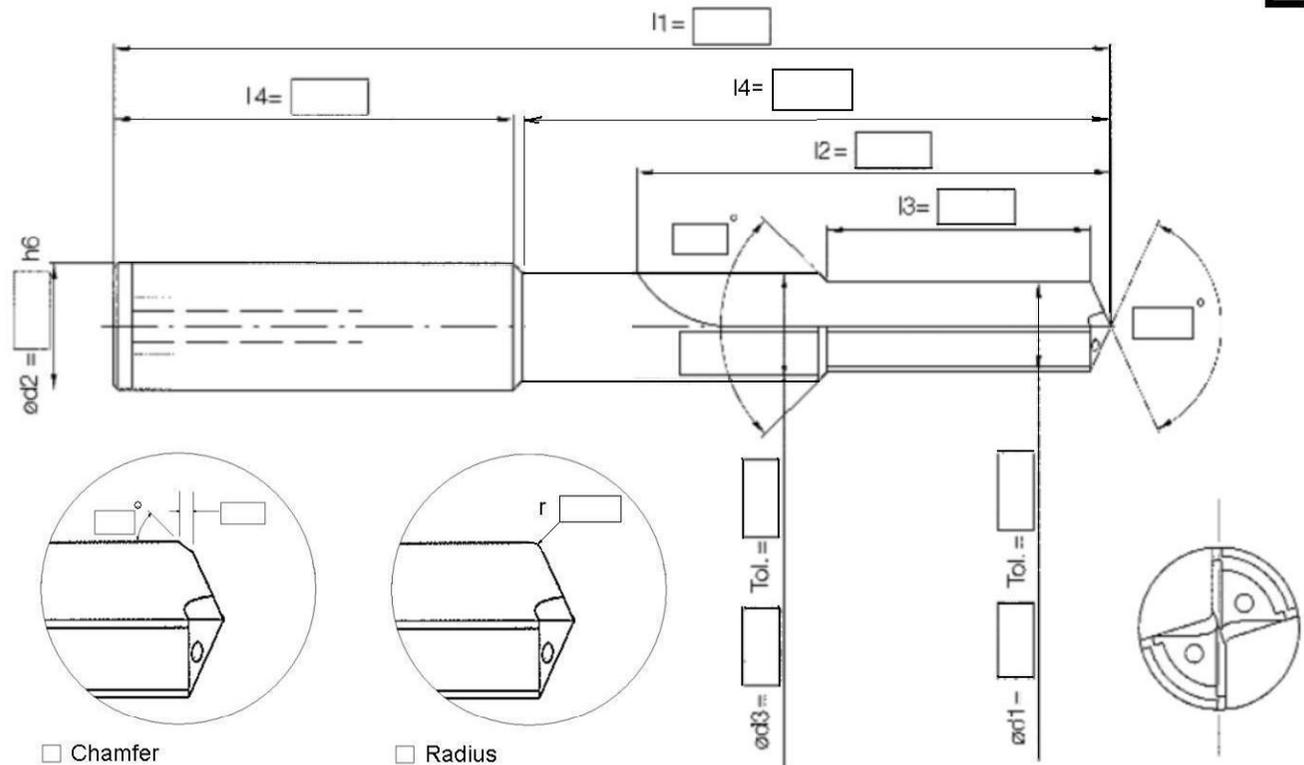
- 2 flutes right hand cut
- straight flutes
- missing specifications according to experience of manufacturer

Required hole size and tolerance

Hole: _____

Tolerance: + _____

- _____



Chamfer

Radius

Note: Criteria or geometries not supplied to be as per manufacturers specifications.

REV NO	DESCRIPTION	SIGNED	DATE

		11A Atlantis Foundries Business Park William Gourlay Street Atlantis Industria 7350 Tel: 021 5773929 Fax: 021 5773932	
		Date _____ Name _____	Drill type Carbide straight flute 1 step
Drawn _____ Check _____	Quotation No: _____ CAD Nr. _____	Spectra Mapal Dwg No: _____ Cust. Dwg. No: _____	23/07/2010 Scale N.T.S