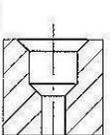
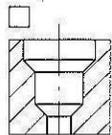
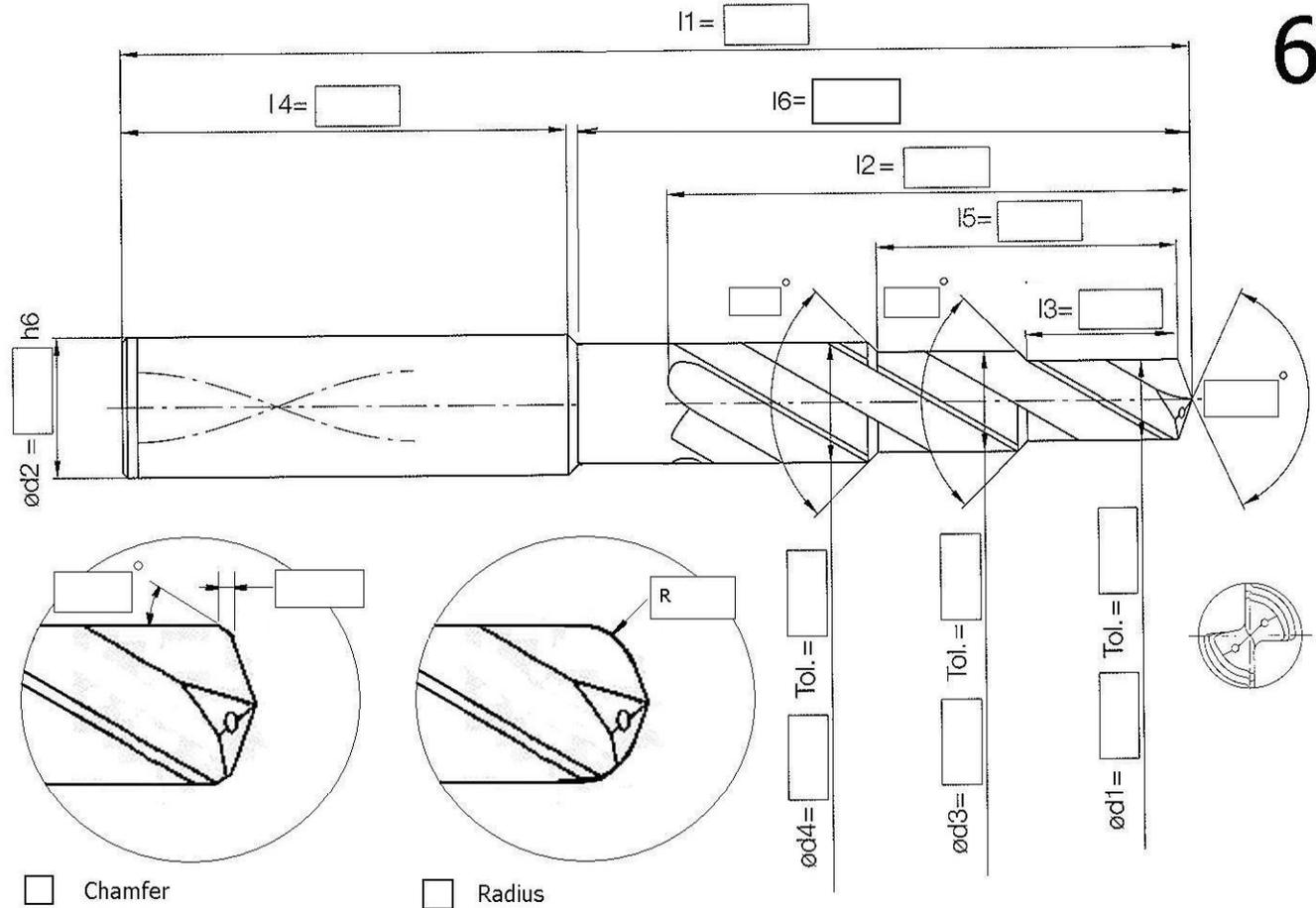


# TO BE SPECIFIED BY CUSTOMER

<b>Material to be machined:</b> <input type="checkbox"/> steel <input type="checkbox"/> aluminium <input type="checkbox"/> cast iron <input type="checkbox"/> INOX	<b>Point type</b> <input type="checkbox"/> relieved cone <input type="checkbox"/> 4-facet ground <input type="checkbox"/> S type point
<b>Shank type</b> HA (K) <input type="checkbox"/> straight HE (K) <input type="checkbox"/> whistle notch HB (K) <input type="checkbox"/> weldon	<b>Flute form</b> <input type="checkbox"/> spiral
<b>Internal coolant</b> <input type="checkbox"/> with IC <input type="checkbox"/> no IC <input type="checkbox"/> minimum lubrication	<b>Coating</b> <input type="checkbox"/> Tin <input type="checkbox"/> TiAlN <input type="checkbox"/> Uncoated
<b>Borehole</b> <input type="checkbox"/> through hole <input type="checkbox"/> blind hole	<b>Added specifications:</b>  
<b>Kind of machining</b> <input type="checkbox"/>  <input type="checkbox"/> 	Quantity: _____ off Customer approval signature _____



- 2 flutes right hand out
- 30° helix angle
- missing specifications according to experience of manufacturer

Required hole size and tolerance

Hole \_\_\_\_\_

Tolerance: + \_\_\_\_\_

- \_\_\_\_\_

Note: Criteria or geometries not supplied to be as per manufacturers specifications.

REV NO	DESCRIPTION	SIGNED	DATE

		11A Atlantis Foundries Business Park William Courlay Street Atlantis Industria 7350 Tel: 021 5773929 Fax: 021 5773932	
Drawn	Date	Name	Drill type
Check			Carbide helical flute 2 step
Quotation No:		Spectra Mapal Dwg No:	
CAD Nr.		Cust. Dwg. No:	
REV 1			23/07/2010
Scale			N.T.S