

TO BE SPECIFIED BY CUSTOMER

Material to be machined: <input type="checkbox"/> steel <input type="checkbox"/> aluminium <input type="checkbox"/> cast iron <input type="checkbox"/> INOX	Point type <input type="checkbox"/> relieved cone <input type="checkbox"/> 4-facet ground <input type="checkbox"/> S type point
Shank type HA (K) <input type="checkbox"/> straight HE (K) <input type="checkbox"/> whistle notch HB (K) <input type="checkbox"/> weldon	Flute form <input type="checkbox"/> spiral
Internal coolant <input type="checkbox"/> with IC <input type="checkbox"/> no IC <input type="checkbox"/> minimum lubrication	Coating <input type="checkbox"/> Tin <input type="checkbox"/> TiAIN <input type="checkbox"/> Uncoated
Borehole <input type="checkbox"/> through hole <input type="checkbox"/> blind hole	Added specifications:
Quantity: <input type="checkbox"/> off	
Customer approval signature _____	

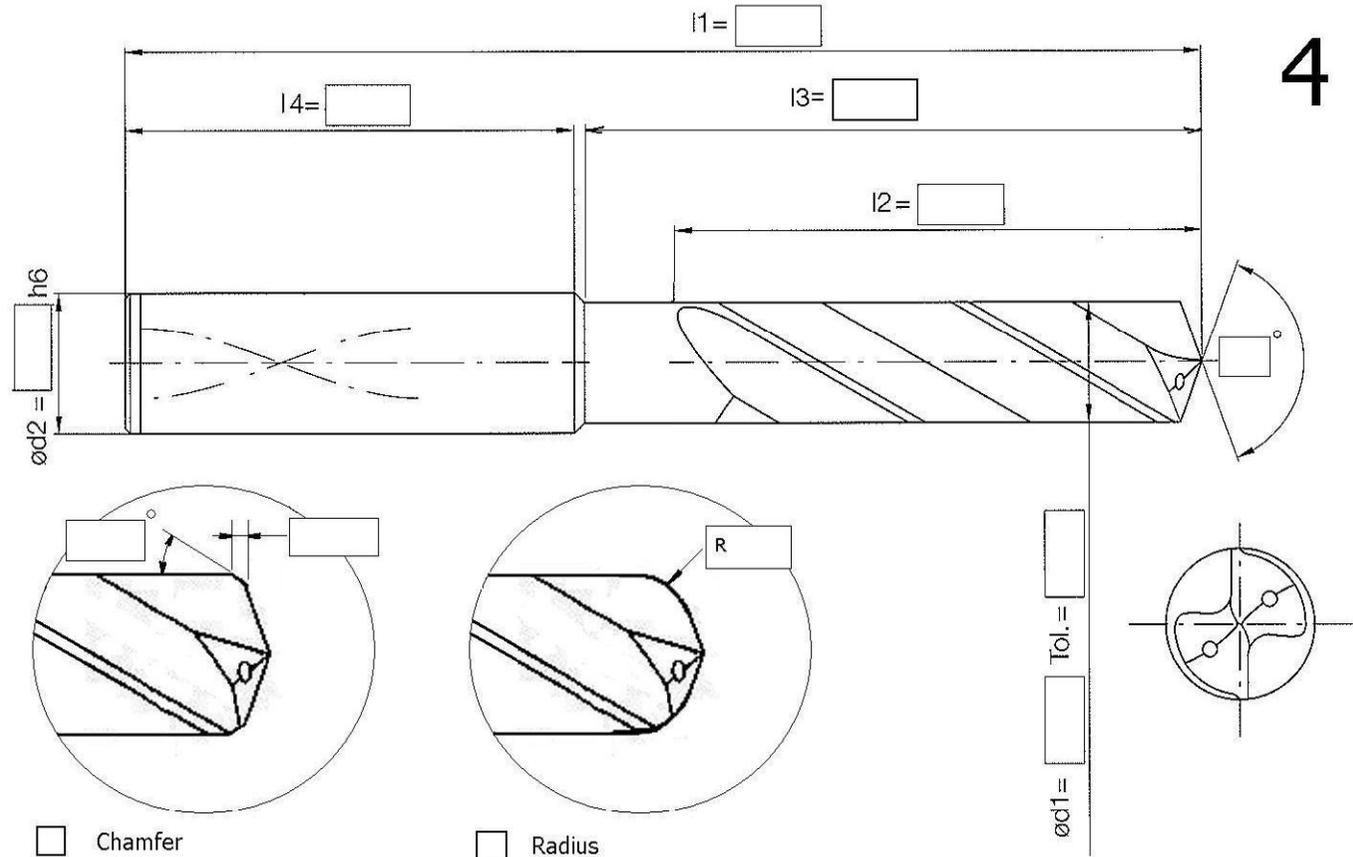
- 2 flutes right hand out
- 30° helix angle
- missing specifications according to experience of manufacturer

Required hole size and tolerance

Hole _____

Tolerance: + _____

- _____



4

Note: Criteria or geometries not supplied to be as per manufacturers specifications.

REV NO	DESCRIPTION	SIGNED	DATE

		11A Atlantis Foundries Business Park William Gourlay Street Atlantis Industria 7350 Tel: 021 5773929 Fax: 021 5773932	
		Date _____ Name _____ Drill type Carbide helical flute	REV 1
Drawn _____ Check _____	Spectra Mapal Dwg No: _____	23/07/2010	Scale N.T.S
Quotation No: _____ CAD Nr. _____	Cust. Dwg. No: _____		