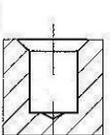
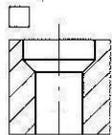


TO BE SPECIFIED BY CUSTOMER

| | |
|---|---|
| Material to be machined: <input type="checkbox"/> steel <input type="checkbox"/> aluminium <input type="checkbox"/> cast iron <input type="checkbox"/> INOX | Point type <input type="checkbox"/> form E |
| Shank type HA (K) <input type="checkbox"/> straight HE (K) <input type="checkbox"/> whistle notch HB (K) <input type="checkbox"/> weldon | Flute form <input type="checkbox"/> GG <input type="checkbox"/> ALU <input type="checkbox"/> spiral |
| Internal coolant <input type="checkbox"/> with IC <input type="checkbox"/> no IC <input type="checkbox"/> minimum lubrication | Coating <input type="checkbox"/> Tin <input type="checkbox"/> TiAlN <input type="checkbox"/> Uncoated |
| Borehole <input type="checkbox"/> through hole <input type="checkbox"/> blind hole | Added specifications: |
| Kind of machining <input type="checkbox"/>  <input type="checkbox"/>  | Quantity: _____ off Customer approval signature _____ |

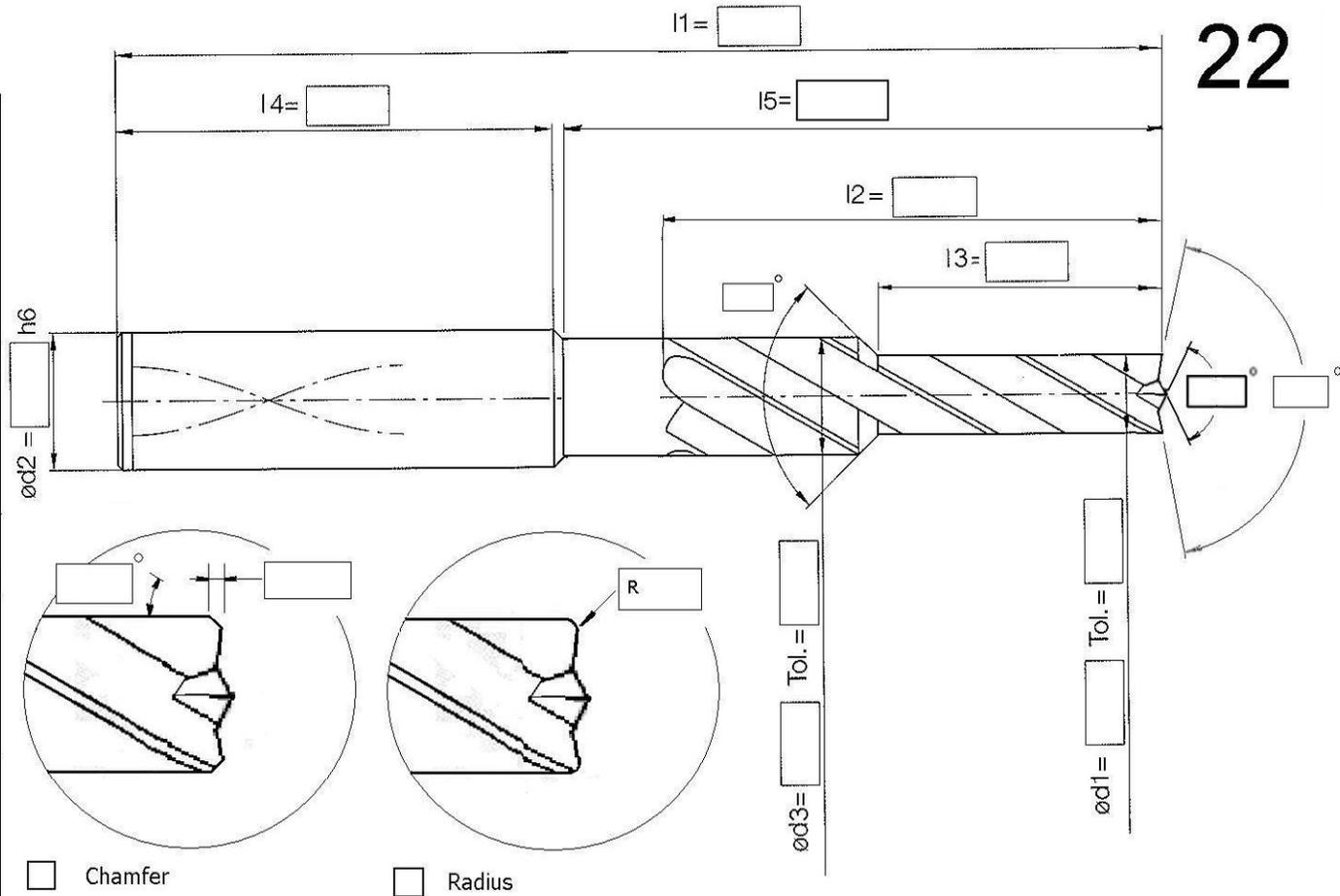
- 2 flutes right hand out
- 30° helix angle
- missing specifications according to experience of manufacturer

Required hole size and tolerance

Hole _____

Tolerance: + _____

- _____



Note: Criteria or geometries not supplied to be as per manufacturers specifications.

| REV NO | DESCRIPTION | SIGNED | DATE |
|--------|-------------|--------|------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

| | | | |
|---|--------------------------------------|---|--|
|  | | 11A Atlantis Foundries Business Park William Gourlay Street Atlantis Industria 7350 Tel: 021 5773929 Fax: 021 5773932 | |
| | | Date _____ Name _____ | Drill type Carbide helical flute 1 step |
| Drawn _____ Check _____ | Quotation No: _____ CAD Nr. _____ | Spectra Mapal Dwg No: _____ Cust. Dwg. No: _____ | 23/07/2010 Scale N.T.S. |