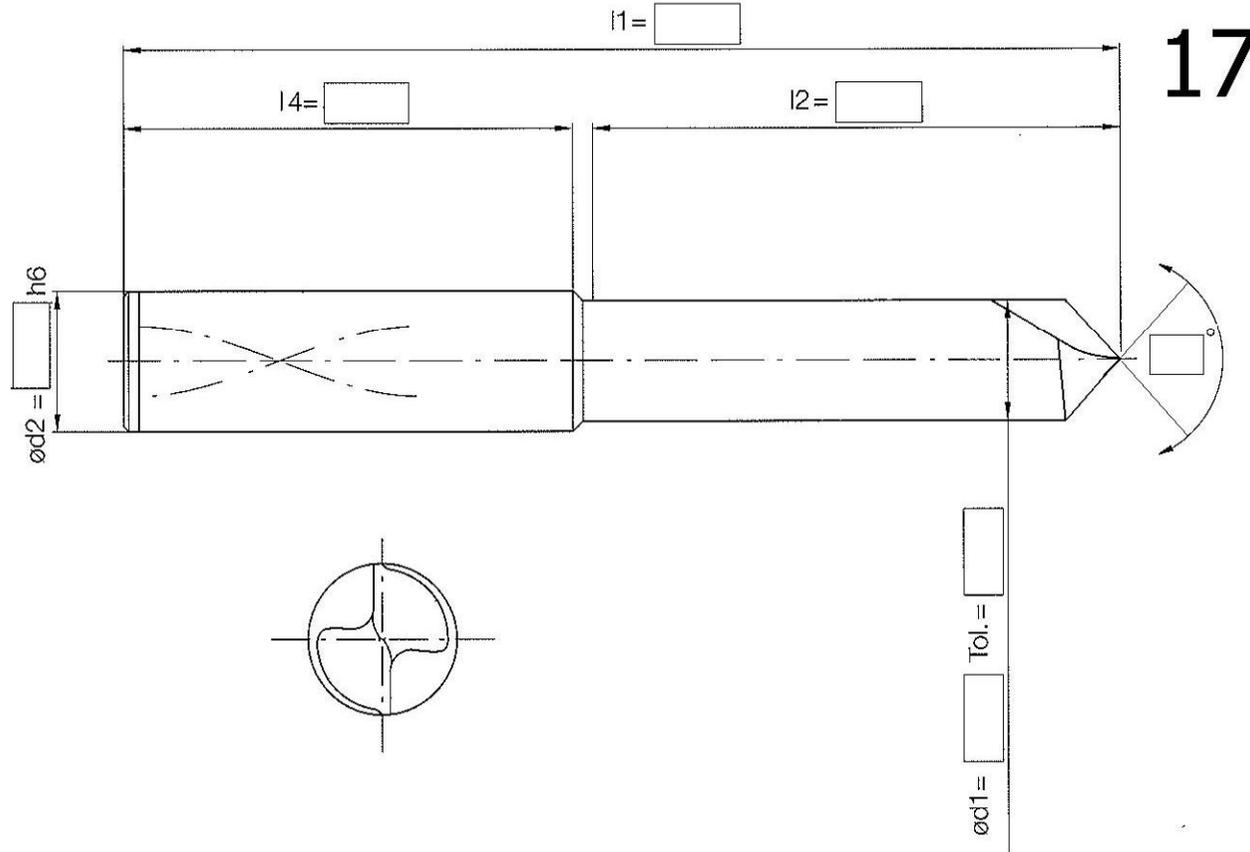


**TO BE SPECIFIED BY CUSTOMER**

<b>Material to be machined:</b> <input type="checkbox"/> steel <input type="checkbox"/> aluminium <input type="checkbox"/> cast iron <input type="checkbox"/> INOX	<b>Point type</b> <input type="checkbox"/> relieved cone
<b>Shank type</b> HA (K) <input type="checkbox"/> straight HE (K) <input type="checkbox"/> whistle notch HB (K) <input type="checkbox"/> weldon	
<b>Internal coolant</b> <input type="checkbox"/> with IC <input type="checkbox"/> no IC <input type="checkbox"/> minimum lubrication	<b>Coating</b> <input type="checkbox"/> Tin <input type="checkbox"/> TiAIN <input type="checkbox"/> Uncoated
<b>Borehole</b> <input type="checkbox"/> blind hole	<b>Added specifications:</b>  Quantity: off Customer approval signature

- 2 flutes right hand out
- 30° helix angle
- missing specifications according to experience of manufacturer



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Note: Criteria or geometries not supplied to be as per manufacturers specifications.

REV NO	DESCRIPTION	SIGNED	DATE

		11A Atlantis Foundries Business Park William Gourlay Street Atlantis Industria 7350 Tel: 021 5773929 Fax: 021 5773932	
Drawn	Date	Name	Drill type
Check			Carbide spotting drill
Quotation No:		Spectra Mapal Dwg No:	
CAD Nr.		Cust. Dwg. No:	
			REV 1
			23/07/2010
			Scale N.T.S