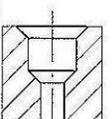
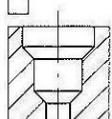


TO BE SPECIFIED BY CUSTOMER

14

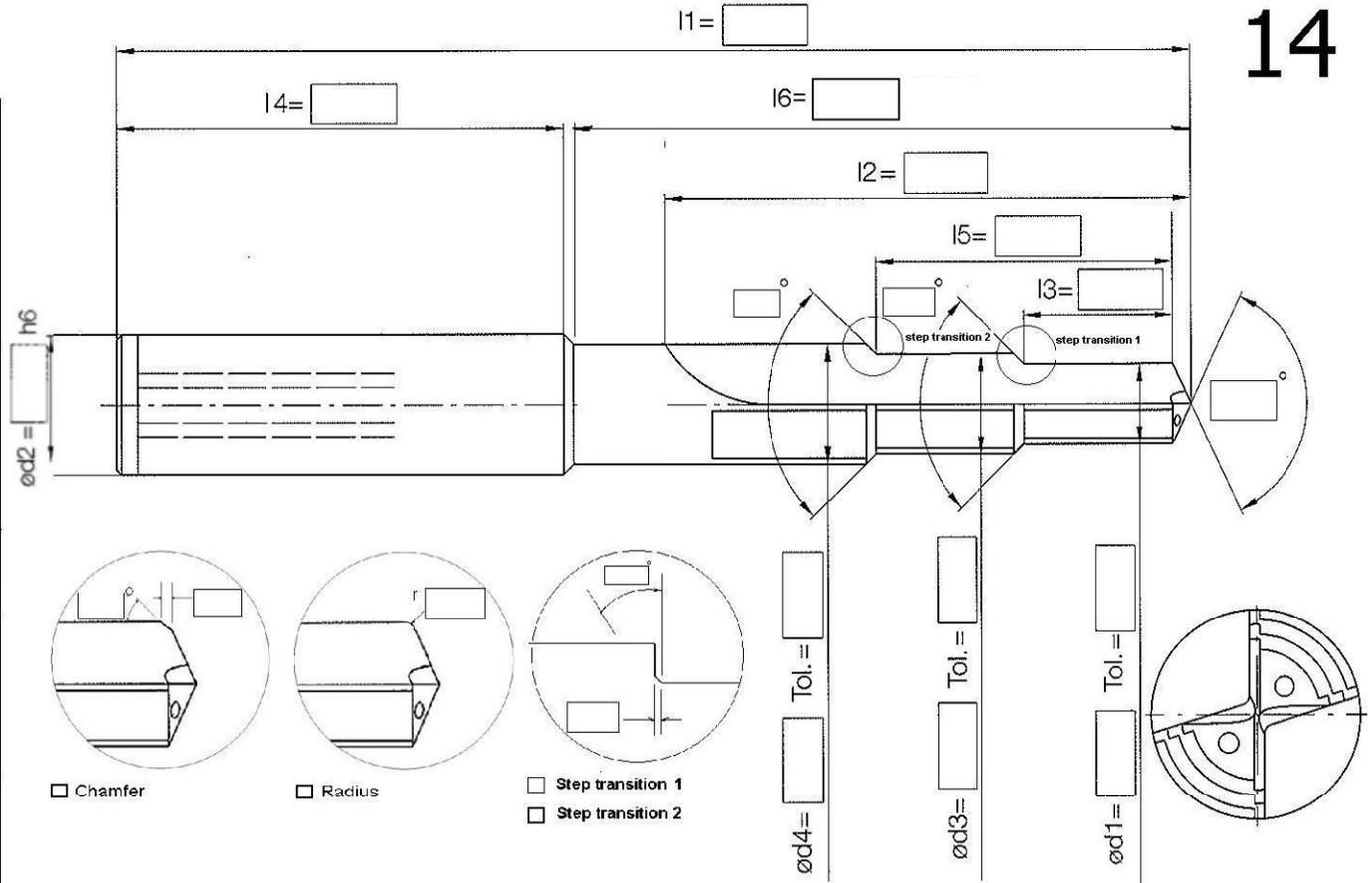
Material to be machined: <input type="checkbox"/> brass <input type="checkbox"/> aluminium <input type="checkbox"/> cast iron	Point type <input type="checkbox"/> relieved cone <input type="checkbox"/> 4-facet ground
Shank type HA (K) <input type="checkbox"/> straight HE (K) <input type="checkbox"/> whistle notch HB (K) <input type="checkbox"/> weldon	Flute form <input type="checkbox"/> GG Cast iron <input type="checkbox"/> ALU
Internal coolant <input type="checkbox"/> with IC <input type="checkbox"/> no IC <input type="checkbox"/> minimum lubrication	Coating <input type="checkbox"/> Tin <input type="checkbox"/> TiAlN <input type="checkbox"/> Uncoated
Borehole <input type="checkbox"/> through hole <input type="checkbox"/> blind hole	Added specifications:
Kind of machining <input type="checkbox"/>  <input type="checkbox"/> 	Quantity: off Customer approval signature

- 2 flutes right hand cut
- straight flutes
- missing specifications according to experience of manufacturer

Required hole size and tolerance

Hole_-----

Tolerance: +-----



Note: Criteria or geometries not supplied to be as per manufacturers specifications.

REV NO	DESCRIPTION	SIGNED	DATE

		11A Atlantis Foundries Business Park William Gourlay Street Atlantis Industria 7350 Tel: 021 5773929 Fax: 021 5773932	
		Date	Name
Drawn		Carbide straight flute 2 step	
Check		Step transition	
Quotation No:		Spectra Mapal Dwg No:	
CAD Nr.		Cust. Dwg. No:	
		23/07/2010	
		Scale N.T.S	